

2019年5月度 機械工具生産動態調査表(会員統計)

1. 工 具

単位:千個・百万円

| 区 分      | 生 産    |        |        | 販 売    |        |        | 月末在庫   |        | 生産金額   | 輸 出    |        |        |
|----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|          | 数量     | 金額     | 前年同月比  | 数量     | 金額     | 前年同月比  | 数量     | 前年同月比  | ウェイト   | 数量     | 金額     | 前年同月比  |
| ドリル      | 3,061  | 1,870  | 111.4% | 2,666  | 1,666  | 94.2%  | 9,702  | 119.0% | 4.4%   | 802    | 325    | 102.1% |
| エンドミル    | 194    | 676    | 119.6% | 180    | 591    | 101.1% | 546    | 108.1% | 1.6%   | 56     | 75     | 135.9% |
| カッタ      | 11     | 93     | 115.2% | 9      | 71     | 101.1% | 4      | 37.7%  | 0.2%   | 1      | 2      | 85.8%  |
| ギヤカッタ    | 11     | 753    | 98.7%  | 11     | 739    | 97.5%  | 1      | 115.9% | 1.8%   | 2      | 149    | 94.0%  |
| ブローチ     | 4      | 1,007  | 103.0% | 4      | 967    | 104.3% | 0      | 48.4%  | 2.4%   | 1      | 235    | 90.7%  |
| ねじ加工工具   | 3,480  | 3,542  | 112.7% | 3,034  | 3,438  | 107.8% | 3,773  | 120.8% | 8.3%   | 1,662  | 1,296  | 106.8% |
| バイト      | 15     | 58     | 38.2%  | 16     | 62     | 36.4%  | 59     | 103.9% | 0.1%   | 0.0    | 0.5    | -      |
| リーマ      | 48     | 160    | 98.8%  | 49     | 151    | 96.4%  | 139    | 105.9% | 0.4%   | 6      | 9      | 140.6% |
| 鋸刃カッタ    | 251    | 153    | 107.8% | 279    | 114    | 137.3% | 15     | 41.7%  | 0.4%   | 115    | 60     | 133.0% |
| 耐摩工具     | 13     | 191    | 85.3%  | 13     | 177    | 83.6%  | 7      | 112.9% | 0.4%   | 0      | 21     | 66.7%  |
| 特殊鋼工具計   | 7,088  | 8,504  | 107.8% | 6,261  | 7,975  | 100.7% | 14,246 | 118.5% | 19.9%  | 2,644  | 2,175  | 103.9% |
| ドリル      | 12,317 | 3,971  | 108.6% | 12,675 | 3,627  | 98.3%  | 1,553  | 122.4% | 9.3%   | 161    | 830    | 104.6% |
| エンドミル    | 1,120  | 3,978  | 96.4%  | 1,179  | 3,966  | 96.8%  | 3,861  | 112.4% | 9.3%   | 464    | 1,419  | 106.2% |
| カッタ      | 467    | 600    | 95.6%  | 438    | 585    | 92.8%  | 716    | 139.9% | 1.4%   | 0      | 6      | 106.2% |
| ねじ加工工具   | 43     | 401    | 139.6% | 41     | 380    | 146.2% | 102    | 148.8% | 0.9%   | 19     | 129    | 151.8% |
| バイト      | 199    | 1,052  | 96.8%  | 191    | 1,000  | 90.5%  | 424    | 102.9% | 2.5%   | 60     | 314    | 100.8% |
| リーマ      | 140    | 307    | 93.7%  | 144    | 323    | 94.1%  | 85     | 106.4% | 0.7%   | 3      | 33     | 105.2% |
| 鋸刃カッタ    | 8      | 61     | 98.0%  | 8      | 60     | 99.1%  | 1      | 88.6%  | 0.1%   | 1      | 3      | 42.0%  |
| インサート    | 48,624 | 14,109 | 95.1%  | 49,458 | 14,463 | 91.5%  | 62,926 | 116.3% | 33.1%  | 23,065 | 6,782  | 94.7%  |
| 耐摩耗工具    | 877    | 3,272  | 99.3%  | 800    | 3,306  | 99.6%  | 1,017  | 133.8% | 7.7%   | 23     | 406    | 88.6%  |
| 鈹山土木工具   | 9,154  | 805    | 109.6% | 9,152  | 843    | 111.8% | 166    | 105.0% | 1.9%   | 83     | 539    | 116.3% |
| 超硬工具計    | 72,949 | 28,555 | 98.3%  | 74,085 | 28,554 | 95.0%  | 70,849 | 116.5% | 66.9%  | 23,879 | 10,460 | 98.2%  |
| ドリル      | 6      | 114    | 111.1% | 5      | 104    | 101.7% | 18     | 181.8% | 0.3%   | 0      | 4      | 106.8% |
| エンドミル    | 19     | 227    | 95.5%  | 17     | 233    | 91.1%  | 32     | 107.1% | 0.5%   | 7      | 71     | 100.4% |
| カッタ      | 2      | 77     | 91.2%  | 2      | 104    | 79.6%  | 2      | 135.3% | 0.2%   | 1      | 24     | 88.1%  |
| インサート    | 588    | 1,903  | 96.1%  | 686    | 2,247  | 92.4%  | 1,521  | 132.6% | 4.5%   | 351    | 963    | 85.7%  |
| ダイヤ・CBN計 | 616    | 2,321  | 96.5%  | 710    | 2,689  | 92.1%  | 1,572  | 132.3% | 5.4%   | 359    | 1,062  | 86.6%  |
| ドリル      | 15,385 | 5,955  | 109.5% | 15,346 | 5,397  | 97.1%  | 11,272 | 119.5% | 14.0%  | 962    | 1,159  | 103.9% |
| エンドミル    | 1,333  | 4,882  | 99.0%  | 1,376  | 4,790  | 97.0%  | 4,438  | 111.8% | 11.4%  | 526    | 1,566  | 107.0% |
| カッタ      | 480    | 770    | 97.1%  | 450    | 760    | 91.4%  | 722    | 137.7% | 1.8%   | 2      | 33     | 90.9%  |
| ギヤカッタ    | 11     | 753    | 98.7%  | 11     | 739    | 97.5%  | 1      | 115.9% | 1.8%   | 2      | 149    | 94.0%  |
| ブローチ     | 4      | 1,007  | 103.0% | 4      | 967    | 104.3% | 0      | 48.4%  | 2.4%   | 1      | 235    | 90.7%  |
| ねじ加工工具   | 3,523  | 3,943  | 114.9% | 3,075  | 3,818  | 110.7% | 3,875  | 121.4% | 9.2%   | 1,680  | 1,424  | 109.7% |
| バイト      | 215    | 1,109  | 89.7%  | 207    | 1,062  | 83.3%  | 482    | 103.1% | 2.6%   | 61     | 315    | 101.0% |
| リーマ      | 188    | 467    | 95.4%  | 194    | 474    | 94.8%  | 224    | 106.1% | 1.1%   | 9      | 42     | 111.5% |
| 鋸刃カッタ    | 259    | 214    | 104.8% | 287    | 174    | 121.2% | 15     | 42.9%  | 0.5%   | 115    | 63     | 122.2% |
| インサート    | 49,212 | 16,013 | 95.2%  | 50,144 | 16,711 | 91.6%  | 64,447 | 116.6% | 37.5%  | 23,417 | 7,744  | 93.5%  |
| その他工具    | 7,866  | 1,637  | 98.7%  | 7,685  | 1,624  | 94.4%  | 4,908  | 115.3% | 3.8%   | 3,143  | 460    | 86.6%  |
| ボディ関係    | 126    | 1,649  | 98.0%  | 114    | 1,729  | 95.3%  | 309    | 115.2% | 3.9%   | 72     | 768    | 101.4% |
| 切削工具小計   | 78,601 | 38,399 | 99.9%  | 78,890 | 38,246 | 95.2%  | 90,694 | 116.8% | 90.0%  | 29,989 | 13,958 | 97.6%  |
| 耐摩耗工具    | 890    | 3,463  | 98.4%  | 813    | 3,483  | 98.7%  | 1,023  | 133.6% | 8.1%   | 24     | 428    | 87.1%  |
| 鈹山土木工具   | 9,154  | 805    | 109.6% | 9,152  | 843    | 111.8% | 166    | 105.0% | 1.9%   | 83     | 539    | 116.3% |
| 総合計      | 88,645 | 42,666 | 100.0% | 88,855 | 42,571 | 95.8%  | 91,883 | 117.0% | 100.0% | 30,096 | 14,924 | 97.8%  |

2. 超硬合金生産

| 区 分    | 個数(千個) | 重量(t) | 金額(百万円) |
|--------|--------|-------|---------|
| 切 削 用  | 56,370 | 399   | 14,107  |
| 耐摩・耐蝕用 | 1,910  | 82    | 1,258   |
| 鈹山土木用  | 9,566  | 16    | 141     |
| そ の 他  | 14     | 1     | 66      |
| 超硬合金合計 | 67,860 | 498   | 15,572  |

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