

2019年10月度 機械工具生産動態調査表(会員統計)

1. 工 具

単位:千個・百万円

| 区 分 | 生 産 | | | 販 売 | | | 月末在庫 | | 生産金額 | 輸 出 | | |
|----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | 数量 | 金額 | 前年同月比 | 数量 | 金額 | 前年同月比 | 数量 | 前年同月比 | ウェイト | 数量 | 金額 | 前年同月比 |
| ドリル | 2,698 | 1,648 | 91.9% | 2,514 | 1,536 | 84.7% | 10,315 | 131.1% | 4.1% | 637 | 249 | 72.3% |
| エンドミル | 143 | 618 | 90.0% | 156 | 605 | 93.3% | 584 | 138.9% | 1.5% | 52 | 76 | 89.2% |
| カッタ | 10 | 94 | 101.0% | 9 | 71 | 83.4% | 5 | 52.1% | 0.2% | 1 | 4 | 55.6% |
| ギヤカッタ | 10 | 715 | 86.1% | 11 | 723 | 86.5% | 1 | 93.0% | 1.8% | 2 | 145 | 91.9% |
| ブローチ | 3 | 941 | 97.8% | 3 | 901 | 100.5% | 0 | 79.6% | 2.3% | 1 | 249 | 87.2% |
| ねじ加工工具 | 3,440 | 3,829 | 108.2% | 2,948 | 3,407 | 94.6% | 4,290 | 139.2% | 9.5% | 1,702 | 1,332 | 99.2% |
| バイト | 13 | 36 | 24.7% | 11 | 38 | 22.4% | 61 | 107.8% | 0.1% | 0.0 | 0.0 | - |
| リーマ | 48 | 165 | 85.0% | 50 | 160 | 89.1% | 145 | 102.9% | 0.4% | 2 | 3 | 35.0% |
| 鋸刃カッタ | 372 | 158 | 105.7% | 376 | 134 | 145.0% | 53 | 145.5% | 0.4% | 108 | 49 | 89.9% |
| 耐摩工具 | 11 | 189 | 81.8% | 11 | 166 | 81.1% | 2 | 44.5% | 0.5% | 0 | 16 | 54.3% |
| 特殊鋼工具計 | 6,750 | 8,393 | 97.3% | 6,089 | 7,741 | 90.8% | 15,456 | 133.0% | 20.7% | 2,505 | 2,122 | 91.6% |
| ドリル | 12,535 | 3,572 | 88.1% | 13,876 | 3,427 | 87.1% | 1,733 | 140.7% | 8.8% | 151 | 764 | 93.0% |
| エンドミル | 1,136 | 3,940 | 86.5% | 1,151 | 3,846 | 92.3% | 4,043 | 112.9% | 9.7% | 407 | 1,216 | 90.0% |
| カッタ | 392 | 577 | 86.1% | 403 | 565 | 84.3% | 722 | 159.5% | 1.4% | 0 | 8 | 150.8% |
| ねじ加工工具 | 46 | 459 | 116.1% | 38 | 368 | 101.6% | 123 | 173.1% | 1.1% | 18 | 131 | 110.0% |
| バイト | 190 | 941 | 82.0% | 188 | 949 | 84.1% | 420 | 100.7% | 2.3% | 52 | 234 | 77.5% |
| リーマ | 142 | 273 | 77.1% | 144 | 298 | 82.4% | 94 | 122.0% | 0.7% | 3 | 29 | 75.4% |
| 鋸刃カッタ | 8 | 58 | 87.9% | 8 | 55 | 88.0% | 1 | 90.4% | 0.1% | 1 | 2 | 83.9% |
| インサート | 40,435 | 12,756 | 80.0% | 40,027 | 13,030 | 81.0% | 65,979 | 117.7% | 31.5% | 18,949 | 5,613 | 76.4% |
| 耐摩耗工具 | 794 | 3,338 | 89.5% | 712 | 3,203 | 87.2% | 785 | 98.4% | 8.2% | 38 | 366 | 74.6% |
| 鈹山土木工具 | 10,223 | 791 | 117.4% | 10,199 | 805 | 110.9% | 233 | 116.0% | 2.0% | 60 | 461 | 109.7% |
| 超硬工具計 | 65,901 | 26,704 | 84.5% | 66,746 | 26,547 | 85.2% | 74,132 | 117.9% | 65.9% | 19,678 | 8,822 | 81.0% |
| ドリル | 6 | 116 | 101.7% | 5 | 108 | 88.8% | 14 | 142.5% | 0.3% | 0 | 4 | 43.5% |
| エンドミル | 19 | 244 | 99.4% | 18 | 252 | 98.6% | 30 | 102.2% | 0.6% | 7 | 72 | 97.9% |
| カッタ | 3 | 87 | 103.2% | 3 | 110 | 110.4% | 2 | 101.6% | 0.2% | 0 | 23 | 149.1% |
| インサート | 530 | 1,706 | 78.4% | 635 | 2,135 | 78.0% | 1,506 | 121.3% | 4.2% | 324 | 880 | 73.4% |
| ダイヤ・CBN計 | 557 | 2,153 | 82.2% | 660 | 2,605 | 81.0% | 1,552 | 121.0% | 5.3% | 331 | 979 | 75.5% |
| ドリル | 15,238 | 5,335 | 89.5% | 16,395 | 5,070 | 86.4% | 12,062 | 132.4% | 13.2% | 789 | 1,017 | 86.6% |
| エンドミル | 1,297 | 4,801 | 87.5% | 1,324 | 4,704 | 92.7% | 4,658 | 115.5% | 11.9% | 466 | 1,365 | 90.3% |
| カッタ | 405 | 758 | 89.5% | 414 | 747 | 87.2% | 728 | 157.1% | 1.9% | 2 | 35 | 126.9% |
| ギヤカッタ | 10 | 715 | 86.1% | 11 | 723 | 86.5% | 1 | 93.0% | 1.8% | 2 | 145 | 91.9% |
| ブローチ | 3 | 941 | 97.8% | 3 | 901 | 100.5% | 0 | 79.6% | 2.3% | 1 | 249 | 87.2% |
| ねじ加工工具 | 3,486 | 4,288 | 109.0% | 2,986 | 3,776 | 95.3% | 4,413 | 139.9% | 10.6% | 1,720 | 1,462 | 100.0% |
| バイト | 203 | 978 | 75.5% | 199 | 987 | 76.1% | 481 | 101.6% | 2.4% | 52 | 234 | 77.4% |
| リーマ | 191 | 438 | 79.9% | 195 | 457 | 84.6% | 239 | 109.6% | 1.1% | 4 | 32 | 67.5% |
| 鋸刃カッタ | 380 | 216 | 100.2% | 384 | 189 | 121.9% | 53 | 144.7% | 0.5% | 109 | 51 | 89.7% |
| インサート | 40,965 | 14,462 | 79.8% | 40,662 | 15,165 | 80.6% | 67,485 | 117.8% | 35.7% | 19,273 | 6,493 | 76.0% |
| その他工具 | 9,163 | 1,701 | 129.3% | 9,280 | 1,558 | 113.7% | 4,730 | 131.6% | 4.2% | 3,836 | 391 | 100.6% |
| ボディ関係 | 121 | 1,565 | 86.0% | 105 | 1,635 | 86.9% | 334 | 116.2% | 3.9% | 61 | 657 | 81.7% |
| 切削工具小計 | 71,462 | 36,197 | 87.6% | 71,957 | 35,912 | 86.4% | 95,184 | 121.0% | 89.3% | 26,313 | 12,131 | 82.1% |
| 耐摩耗工具 | 805 | 3,526 | 89.0% | 723 | 3,368 | 86.8% | 787 | 98.1% | 8.7% | 38 | 382 | 73.5% |
| 鈹山土木工具 | 10,223 | 791 | 117.4% | 10,199 | 805 | 110.9% | 233 | 116.0% | 2.0% | 60 | 461 | 109.7% |
| 総合計 | 82,491 | 40,514 | 88.1% | 82,879 | 40,086 | 86.8% | 96,205 | 120.7% | 100.0% | 26,411 | 12,973 | 82.6% |

2. 超硬合金生産

| 区 分 | 個数(千個) | 重量(t) | 金額(百万円) |
|-------------|--------|-------|---------|
| 切 削 用 | 49,512 | 394 | 13,497 |
| 耐 摩 ・ 耐 蝕 用 | 1,476 | 88 | 1,457 |
| 鈹 山 土 木 用 | 10,566 | 15 | 153 |
| そ の 他 | 18 | 1 | 61 |
| 超 硬 合 金 合 計 | 61,572 | 499 | 15,169 |

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