

平成29年11月度 機械工具生産動態調査表(会員統計)

1. 工 具

単位:千個・百万円

| 区 分 | 生 産 | | | 販 売 | | | 月末在庫 | | 生産金額 | 輸 出 | | |
|----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | 数量 | 金額 | 前年同月比 | 数量 | 金額 | 前年同月比 | 数量 | 前年同月比 | ウェイト | 数量 | 金額 | 前年同月比 |
| ドリル | 2,787 | 1,701 | 107.2% | 2,895 | 1,727 | 116.5% | 8,265 | 98.6% | 4.0% | 929 | 352 | 151.0% |
| エンドミル | 175 | 615 | 101.9% | 193 | 607 | 101.8% | 541 | 77.7% | 1.5% | 51 | 61 | 77.3% |
| カッタ | 13 | 99 | 90.1% | 10 | 77 | 90.4% | 11 | 93.5% | 0.2% | 0 | 1 | 19.1% |
| ギヤカッタ | 11 | 772 | 109.5% | 11 | 696 | 97.4% | 1 | 88.4% | 1.8% | 2 | 151 | 106.6% |
| ブローチ | 3 | 942 | 94.3% | 3 | 907 | 99.8% | 0 | 46.6% | 2.2% | 1 | 267 | 99.6% |
| ねじ加工工具 | 3,230 | 3,208 | 104.4% | 3,128 | 3,108 | 105.9% | 3,537 | 100.9% | 7.6% | 1,785 | 1,218 | 112.3% |
| バイト | 33 | 144 | 110.6% | 37 | 171 | 120.0% | 59 | 72.6% | 0.3% | 0 | 1 | 104.7% |
| リーマ | 49 | 148 | 88.7% | 59 | 181 | 104.9% | 159 | 102.8% | 0.3% | 2 | 7 | 91.9% |
| 鋸刃カッタ | 535 | 139 | 113.1% | 538 | 91 | 105.0% | 28 | 111.5% | 0.3% | 119 | 55 | 709.4% |
| 耐摩工具 | 13 | 240 | 112.3% | 10 | 205 | 107.3% | 6 | 72.0% | 0.6% | 0 | 30 | 100.6% |
| 特殊鋼工具計 | 6,849 | 8,008 | 103.8% | 6,884 | 7,772 | 106.2% | 12,610 | 98.0% | 18.9% | 2,890 | 2,144 | 115.4% |
| ドリル | 13,588 | 3,530 | 102.1% | 13,858 | 3,530 | 100.5% | 1,247 | 95.3% | 8.3% | 137 | 669 | 110.5% |
| エンドミル | 1,139 | 3,933 | 107.6% | 1,138 | 3,723 | 107.8% | 3,213 | 108.9% | 9.3% | 389 | 1,183 | 121.6% |
| カッタ | 478 | 707 | 138.0% | 452 | 670 | 118.8% | 560 | 110.2% | 1.7% | 0 | 5 | 63.6% |
| ねじ加工工具 | 33 | 296 | 91.3% | 35 | 302 | 105.0% | 73 | 103.0% | 0.7% | 16 | 104 | 112.9% |
| バイト | 218 | 1,109 | 126.1% | 218 | 1,093 | 119.6% | 406 | 96.8% | 2.6% | 70 | 294 | 122.2% |
| リーマ | 154 | 301 | 128.7% | 146 | 309 | 134.5% | 80 | 116.1% | 0.7% | 2 | 29 | 115.2% |
| 鋸刃カッタ | 10 | 61 | 119.0% | 10 | 56 | 112.7% | 1 | 68.7% | 0.1% | 0 | 1 | 37.6% |
| インサート | 53,194 | 14,658 | 126.5% | 52,838 | 14,806 | 121.8% | 58,724 | 84.1% | 34.6% | 23,697 | 6,656 | 126.2% |
| 耐摩工具 | 993 | 3,403 | 106.7% | 995 | 3,365 | 106.5% | 741 | 96.1% | 8.0% | 87 | 427 | 100.2% |
| 鈹山土木工具 | 8,721 | 708 | 100.4% | 8,747 | 750 | 98.1% | 199 | 55.8% | 1.7% | 54 | 431 | 99.3% |
| 超硬工具計 | 78,528 | 28,706 | 116.7% | 78,438 | 28,604 | 114.0% | 65,245 | 85.6% | 67.8% | 24,453 | 9,799 | 121.3% |
| ドリル | 6 | 108 | 110.0% | 6 | 109 | 114.8% | 12 | 115.9% | 0.3% | 0 | 7 | 188.8% |
| エンドミル | 15 | 191 | 119.7% | 18 | 232 | 115.7% | 28 | 94.2% | 0.5% | 6 | 68 | 196.1% |
| カッタ | 3 | 71 | 80.8% | 2 | 102 | 88.9% | 1 | 60.6% | 0.2% | 0 | 26 | 215.3% |
| インサート | 600 | 1,909 | 118.2% | 720 | 2,326 | 116.3% | 1,098 | 94.0% | 4.5% | 369 | 1,022 | 119.3% |
| ダイヤ・CBN計 | 623 | 2,279 | 116.2% | 746 | 2,769 | 114.9% | 1,139 | 94.1% | 5.4% | 376 | 1,123 | 123.8% |
| ドリル | 16,380 | 5,340 | 103.8% | 16,759 | 5,366 | 105.5% | 9,524 | 98.2% | 12.6% | 1,066 | 1,027 | 122.0% |
| エンドミル | 1,329 | 4,739 | 107.3% | 1,349 | 4,563 | 107.3% | 3,782 | 102.9% | 11.2% | 445 | 1,312 | 120.8% |
| カッタ | 493 | 877 | 123.5% | 464 | 850 | 111.1% | 572 | 109.6% | 2.1% | 1 | 31 | 129.9% |
| ギヤカッタ | 11 | 772 | 109.5% | 11 | 696 | 97.4% | 1 | 88.4% | 1.8% | 2 | 151 | 106.6% |
| ブローチ | 3 | 942 | 94.3% | 3 | 907 | 99.8% | 0 | 46.6% | 2.2% | 1 | 267 | 99.6% |
| ねじ加工工具 | 3,263 | 3,504 | 103.1% | 3,164 | 3,410 | 105.8% | 3,610 | 101.0% | 8.3% | 1,801 | 1,323 | 112.4% |
| バイト | 251 | 1,253 | 124.1% | 255 | 1,264 | 119.6% | 466 | 92.9% | 3.0% | 70 | 295 | 122.2% |
| リーマ | 203 | 449 | 112.1% | 205 | 490 | 121.8% | 240 | 106.9% | 1.1% | 5 | 36 | 110.0% |
| 鋸刃カッタ | 546 | 200 | 114.9% | 547 | 147 | 107.8% | 29 | 109.9% | 0.5% | 119 | 57 | 496.9% |
| インサート | 53,794 | 16,567 | 125.5% | 53,558 | 17,132 | 121.0% | 59,822 | 84.3% | 39.1% | 24,066 | 7,678 | 125.3% |
| その他工具 | 7,504 | 1,638 | 109.4% | 7,126 | 1,636 | 115.5% | 3,990 | 110.4% | 3.9% | 2,190 | 485 | 115.6% |
| ボディ関係 | 123 | 1,689 | 117.6% | 110 | 1,772 | 123.2% | 279 | 92.2% | 4.0% | 65 | 694 | 107.6% |
| 切削工具小計 | 83,900 | 37,968 | 114.7% | 83,551 | 38,233 | 113.9% | 82,316 | 88.4% | 89.7% | 29,832 | 13,357 | 121.2% |
| 耐摩工具 | 1,006 | 3,643 | 107.0% | 1,005 | 3,570 | 106.6% | 747 | 95.8% | 8.6% | 88 | 456 | 100.2% |
| 鈹山土木工具 | 8,721 | 708 | 100.4% | 8,747 | 750 | 98.1% | 199 | 55.8% | 1.7% | 54 | 431 | 99.3% |
| 総合計 | 93,628 | 42,319 | 113.8% | 93,304 | 42,553 | 113.0% | 83,263 | 88.4% | 100.0% | 29,973 | 14,244 | 119.6% |

2. 超硬合金生産

| 区 分 | 個数(千個) | 重量(t) | 金額(百万円) |
|--------|--------|-------|---------|
| 切 削 用 | 61,823 | 466 | 15,051 |
| 耐摩・耐蝕用 | 835 | 97 | 1,576 |
| 鈹山土木用 | 9,238 | 19 | 212 |
| そ の 他 | 21 | 1 | 61 |
| 超硬合金合計 | 71,917 | 583 | 16,899 |

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